# Arena Stone

### Arena Stone

Arena stone, a simple 12"x12" square. Its bigger size is perfect for large plazas. Arena stone can also be used in conjunction with other stones or individually as stepping stones.

**Granite** Arena stone has a unique finish reminiscent of Cascade granite. Granite Arena joins the Granite Park and Granite Plaza stones to add design options to the Granite stone family.

The **Standard** finish on Arena Stone is a flat top with a <sup>3</sup>/<sub>8</sub>" wide, 30 degree bevel around the edge. Standard finish provides a measured contemporary look.

#### **Composition and Manufacture**

Arena Stone is made from a low moisture concrete mixture. It is made under high pressure and high frequency vibration, producing a very dense stone, low in water absorption (less than 5%) and high in compressive strength PSI (above 8000). It is designed to meet or exceed ASTM C-936 and ASTM C-67 (freeze/thaw) specifications. Arena Stone is available in a large variety of stock colors and color blends. Custom and non-stock colors are available upon request.

"Enjoy the Durability, Beauty, Convenience and Value of The Perfect Paving System"

## Installation:

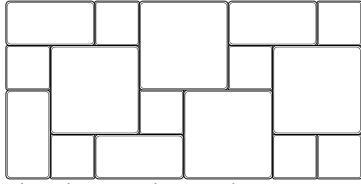
- Layout and excavate 6"-8" deep, 4"-6" beyond finished size. Compact sub-grade. Backfill with crushed aggregate and compact again. Assure a minimum of 1 <sup>1</sup>/<sub>2</sub>" of slope in 10' of drainage. Typically 4"-6" of compacted base should be used for light vehicular and pedestrian traffic, or 6"-12" for heavy vehicular or industrial traffic.
- 2. Screed concrete sand or similar product on a prepared base to a uniform depth of 1".
- 3. Place stones on sand bed. Cutting of stones can be done with a masonry saw or a stone splitter.
- 4. Place edge restraint along edges to hold edge. You may use concrete, PVC edge system, treated wood or steel.
- 5. Compact paving stone with a vibratory plate compactor until uniformly level and true to grade. Fill joints by sweeping in sand.

#### **Dimensions:**

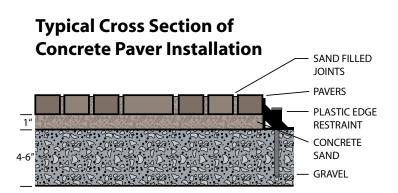
Dimensions:		L	 301mm (11 ½" )
Thickness:	60mm (2 3⁄8")		 50mm(117% )
Width:	301mm (11 7⁄8")		
Length:	301mm (11 7⁄8")	/ <sup>8</sup> )	
Pcs/SqFt:	1	n (11	
Approx Wt:	60mm - 28lbs/pc	301mm (11 ¾ )	

**WARNING!** Pavers with rough or profiled tops like Granite Arena Stones are vulnerable to scuff marks and damage caused by plate compactors. Western Interlock recommends the use of a protective medium between the compactor and the stones. Ask us for details on appropriate materials and instructions.

## Installation Pattern\*



\* Shown with City Square and cut Arena or Plaza Stones.



## **Paving Stones and Retaining Wall Systems Made for the Northwest**

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