

# Arena Stone

## Arena Stone

One of the newer stones in our collection is Arena Stone, a simple 12"x12" square. Its bigger size is perfect for large plazas. Arena Stone can also be used in conjunction with City Square or individually as stepping stones.

## Composition and Manufacture

Arena Stone is made from a low moisture concrete mixture. It is made under high pressure and high frequency vibration, producing a very dense stone, low in water absorption (less than 5%) and high in compressive strength PSI (above 8000). It is designed to meet or exceed ASTM C-936 and ASTM C-67 (freeze/thaw) specifications. Arena Stone is available in a large variety of stock colors and color blends. Custom and non-stock colors are available upon request.

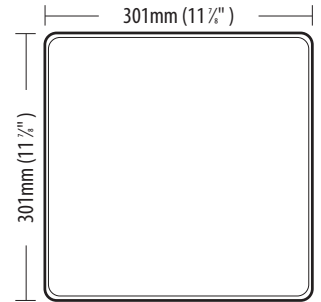
**“Enjoy the Durability, Beauty, Convenience and Value of The Perfect Paving System”**

## Installation:

1. Layout and excavate 6"-8" deep, 4"-6" beyond finished size. Compact sub-grade. Backfill with crushed aggregate and compact again. Assure a minimum of 1 ½" of slope in 10' of drainage. Typically 4"-6" of compacted base should be used for light vehicular and pedestrian traffic, or 6"-12" for heavy vehicular or industrial traffic.
2. Screed concrete sand or similar product on a prepared base to a uniform depth of 1".
3. Place stones on sand bed. Cutting of stones can be done with a masonry saw or a stone splitter.
4. Place edge restraint along edges to hold edge. You may use concrete, PVC edge system, treated wood or steel.
5. Compact paving stone with a vibratory plate compactor until uniformly level and true to grade. Fill joints by sweeping in sand.

## Dimensions:

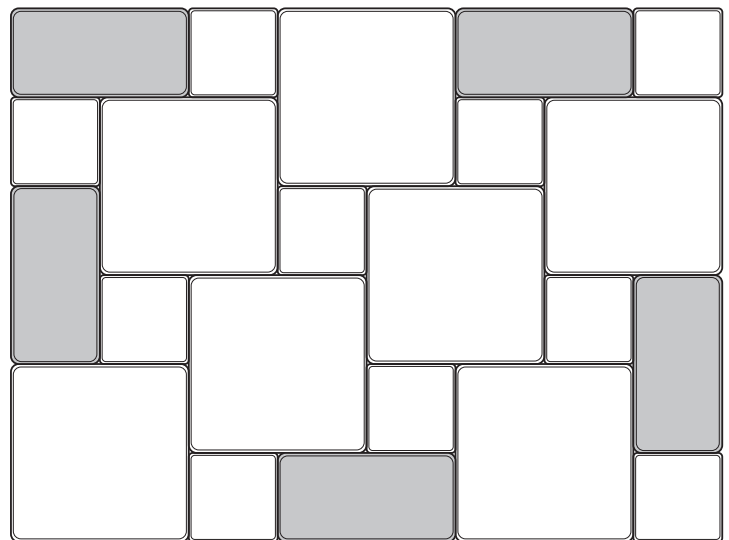
Thickness: 60mm (2 ¾")  
Width: 301mm (11 ⅞")  
Length: 301mm (11 ⅞")  
Pcs/SqFt: 1  
Approx Wt: 60mm - 28lbs/pc



## Applications:

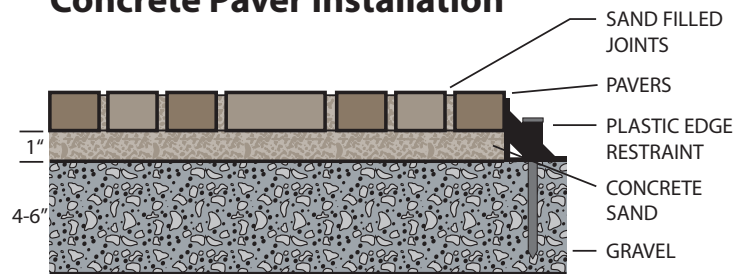
- Western Interlock pavers may be used for:
- Patios • Walkways • Pool Decks • Malls • Roof Decks
  - Plazas • Courtyards

## Installation Pattern\*



\* Shown with City Square and cut Arena Stones. Cut stones are shown in gray. The pattern can be continued by using a whole stone in these places.

## Typical Cross Section of Concrete Paver Installation



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